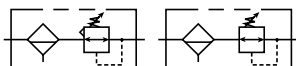


## B11, B12 Filter / Regulator – Standard



### Features

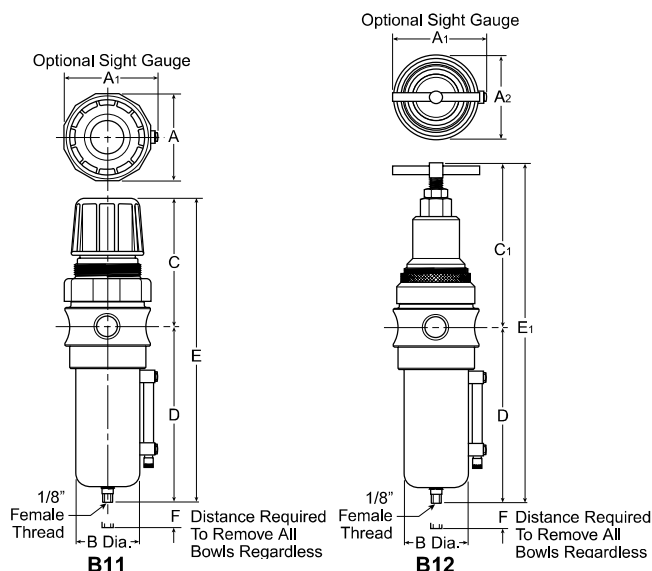
- Stainless steel construction handles most corrosive environments.
- Large diaphragm to valve area ratio for precise regulation and high flow capacity.
- 1/8" female threaded drain.
- Meets NACE specifications MR-01-75/ISO-15156.
- Low temperature version available.
- High Flow: 1/2" – 72 SCFM<sup>§</sup>



**B11**



**B12**



| Series | Adjustment Type | Port Size | NPT                         |                       | BSPP               |                       |
|--------|-----------------|-----------|-----------------------------|-----------------------|--------------------|-----------------------|
|        |                 |           | Manual Twist Drain          | Automatic Float Drain | Manual Twist Drain | Automatic Float Drain |
|        |                 |           | Metal Bowl with Sight Gauge |                       |                    |                       |
| B11    | Knob            | 1/2"      | <b>B11-04WJCSS</b>          | <b>B11-04WJCRSS</b>   | B11G04WJCSS        | B11G04WJCRSS          |
| B12    | Tee-Handle      | 1/2"      | <b>B12-04WJCSS</b>          | <b>B12-04WJCRSS</b>   | B12G04WJCSS        | B12G04WJCRSS          |

Standard part numbers shown bold. For other models refer to ordering information below.

<sup>§</sup> SCFM = Standard cubic feet per minute at 100 PSIG inlet, 90 PSIG no flow secondary setting and 15 PSIG pressure drop.

| B11, B12 Filter / Regulator Dimensions |                            |                           |
|--|----------------------------|---------------------------|
| <b>A</b><br>2.34<br>(60)               | <b>A1</b><br>2.50<br>(64)  | <b>B</b><br>1.75<br>(44)  |
| <b>C</b><br>3.59<br>(91)               | <b>C1</b><br>4.70<br>(119) | <b>D</b><br>5.00<br>(127) |
| <b>E</b><br>8.59<br>(218)              | <b>E1</b><br>9.70<br>(246) | <b>F</b><br>2.12<br>(54)  |

inches (mm)  
 NOTE: 1.75 Dia. (44mm) hole required for panel mounting.

### ⚠ WARNING

**Product rupture can cause serious injury.**  
**Do not connect regulator to bottled gas.**  
**Do not exceed maximum primary pressure rating.**

## Ordering Information

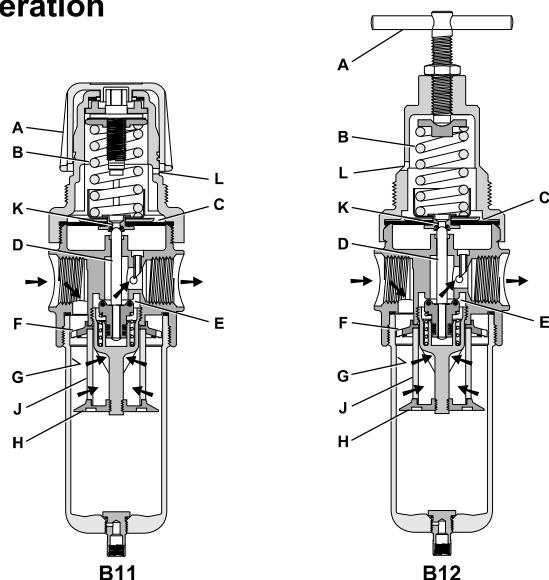
**B11 - 04 W J C — SS**

| Series                                   | Port Type                                       | Bowl  | Element                   | Reduced Pressure Range   | Options  | Material           |
|--|---|---|---------------------------|--|--|--------------------|
| B11 Standard Knob<br>B12 Stainless Steel | - NPT<br>G BSPP<br><br>Port Size<br>04 1/2 Inch | D Metal Bowl without Sight Gauge<br>W Metal Bowl with Sight Gauge | J 40 Micron<br>G 5 Micron | B 0-60 PSIG (0-4.1 bar)<br>C 0-125 PSIG (0-8.5 bar)<br>D 0-250 PSIG (0-17 bar) | Blank Relieving<br>K Non-Relieving<br>P Panel Mount Nut<br>R Automatic Float Drain<br>L* Low Temp. | SS Stainless Steel |

**BOLD ITEMS ARE MOST POPULAR.**

\* Manual Drain and Without Sight Gauge Only.

## Operation



Turning the adjusting knob / T-Handle (A) clockwise applies a load to control spring (B) which forces diaphragm (C) and valve poppet assembly (D) to move downward allowing filtered air to flow through the seat area (E) created between the poppet assembly and the seat. “First stage filtration”.

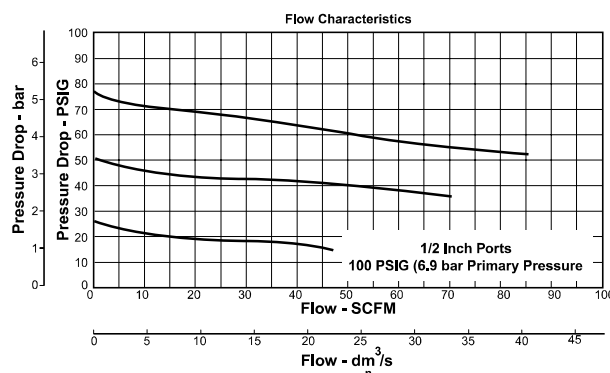
Air pressure supplied to the inlet port is directed through deflector plate (F) causing a swirling centrifugal action forcing liquids and coarse particles to the inner bowl wall (G) and down below the lower baffle (H) to the quiet zone. After liquids and large particles are removed in the first stage of filtration “second stage filtration” occurs as air flows through element (J) where smaller particles are filtered out and retained. The air flow now passes through seat area (E) to the outlet port of the unit. Pressure in the downstream line is sensed below the diaphragm (C) and offsets the load of spring (B). When downstream pressure reaches the set-point, poppet valve assembly (D) and diaphragm (C) move upward closing seat area (E). Should downstream pressure exceed the desired regulated pressure, the excess pressure will cause the diaphragm (C) to move upward opening vent hole (K) venting the excess pressure to atmosphere through the hole in the bonnet (L). (This occurs in the standard relieving type filter/regulators only.)

## Technical Information

## CAUTION:

**REGULATOR PRESSURE ADJUSTMENT** – The working range of knob adjustment is designed to permit outlet pressures within their full range. Pressure adjustment beyond this range is also possible because the knob is not a limiting device. This is a common characteristic of most industrial regulators, and limiting devices may be obtained only by special design.

For best performance, regulated pressure should always be set by increasing the pressure up to the desired setting.



## B11, B12 Regulator Kits &amp; Accessories

B11 Bonnet Kit (Knob Included) .....CKR10YSS

B12 Bonnet Kit .....CKR11YSS

## Drain Kit –

Automatic Float Drain .....SA10MDSS

Manual Twist Drain–

Small (Old) .....SA600Y7-1SS

Large (New) .....SAP05481

## Filter Element Kits –

Particulate (40 Micron) .....EKF10Y

Particulate (5 Micron) .....EKF10VY

## Gauge (Stainless) –

160 PSIG (0 to 1100 kPa), 2" Face .....K4520N14160SS

Panel Mount Bracket (Stainless) .....R10Y57-SS

## Panel Mount Nut –

Stainless .....R10X51-SS

Plastic .....R10X51-P

## Pipe Nipple –

1/2" 316 Stainless Steel .....616A28-SS

## Service Kit –

Relieving .....RKR10YSS

Non-Relieving .....RKR10KYSS

## Springs –

0-60 PSIG Range .....SPR-388-1-SS

0-125 PSIG Range .....SPR-389-1-SS

0-250 PSIG Range .....SPR-390-1-SS

## Specifications

Bowl Capacity .....4.0 Ounces

Filter Rating .....40 Micron

Gauge Port .....1/4 Inch

Operation .....Fluorocarbon Diaphragm

Port Threads .....1/2 Inch

## Pressure &amp; Temperature Ratings –

B11 (Metal Bowl D or W) .....300 PSIG Max (20.7 bar)

0°F to 150°F (-18°C to 66°C)

B12 (Metal Bowl D) .....300 PSIG Max (20.7 bar)

0°F to 180°F (-18°C to 82°C)

B12 (Metal Bowl W) .....300 PSIG Max (20.7 bar)

0°F to 150°F (-18°C to 66°C)

Automatic Float Drain .....15 to 175 PSIG (1 to 12 bar)

32°F to 150°F (0°C to 66°C)

Option “L” Minimum Operating Temperature† .....-40° C/F

Note: Air must be dry enough to avoid ice formation at temperatures below 32°F (0°C).

Sump Capacity .....1.7 Ounce

Weight .....2.42 lb. (1.09 kg)

## Materials of Construction

Adjustment Mechanism / Springs .....316 Stainless Steel

Body .....316 Stainless Steel

Bonnet / Knob (B11) .....Acetal

Bonnet / Tee Handle (B12) .....316 Stainless Steel

Bottom Plug .....316 Stainless Steel

Poppet .....316 Stainless Steel

Seals .....Fluorocarbon

Sight Gauge .....Isoplast